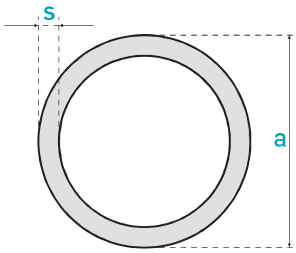
ORKA CNC

standart profiller

standard profiles

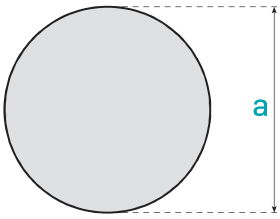


boru profiller
round tube profiles

	Min.	Max.
a	6 mm	203 mm
s	1 mm	17,5 mm

VAR	PROFİL NO	a/ mm	s/ mm	kg/ m
*	2536	6	1	0,043
*	2537	8	1	0,060
*	2509	10	1	0,076
-	2000	10	2	0,136
*	2554	12	1	0,095
*	4164	12	1,6	0,141
*	4174	12,7	1	0,100
-	2008	14	2	0,203
*	2009	15	1	0,119
-	2011	15	2	0,222
-	2015	16	2	0,238
*	2021	19	1	0,152
*	2024	20	1	0,163
-	2025	20	2	0,306
*	2028	22	1	0,179
*	4801	22	1,8	0,263
*	2032	25	1,5	0,301
*	2033	25	2	0,393
*	2116	26	7,5	1,182
*	2618	28	4,25	0,859
*	2040	30	1	0,247
*	2041	30	2	0,477
*	2042	30	2,5	0,585
*	2043	30	3	0,688
*	2114	33	3	0,767
*	2057	35	2	0,561
-	2063	40	2	0,648
*	5453	40	13	2,989
*	5454	40	14,5	3,149
*	1287	40,4	1,4	0,488
*	2045	40	5	1,490
*	2565	45	17,5	4,098

VAR	PROFİL NO	a/ mm	s/ mm	kg/ m
*	2072	48	3	1,149
*	2074	50	1,5	0,621
*	2075	50	2	0,818
*	2076	50	2,5	1,011
*	2044	50	5	1,916
*	2118	50	6	2,247
*	2048	50	10	3,406
*	5054	50,8	2,5	1,027
*	1550	51	11	3,984
*	2113	55	2,5	1,117
-	2085	60	2	0,986
*	2047	60	2,5	1,225
-	2087	60	3	1,455
*	2088	60	5	2,341
*	2049	75	2	1,244
*	2115	75	5	2,981
-	2092	80	2	1,328
*	5065	80	5	3,192
*	4091	90	5	3,618
*	2100	100	2	1,663
*	2620	120	5	4,897
*	2619	168	6,5	8,938
*	2112	180	1,8	2,732
*	2111	200	2,3	3,873
*	2109	200	3	5,032
*	2110	200	4	6,675
-	2117	200	5	8,301
*	4925	203	1,8	3,084
*	2119	203	2	3,423



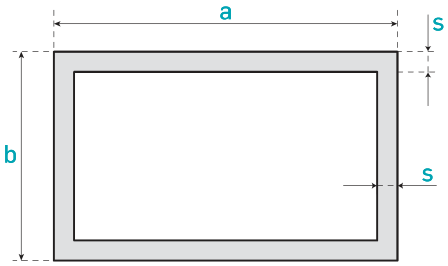
yuvarlak çubuk profiller
round bar profiles

	Min.	Max.
a	5 mm	65 mm

VAR	PROFİL NO	a/ mm	kg/ m
*	2534	5	0,055
*	2535	6	0,076
*	2533	8	0,135
*	2182	10	0,211
*	2183	12	0,306
*	2616	18	0,688
*	2609	20	0,851
*	2606	22	1,030
*	2607	25	1,330
*	2594	28	1,669

VAR	PROFİL NO	a/ mm	kg/ m
*	2595	30	1,916
*	2597	35	2,607
*	2598	40	3,406
*	2599	42	3,753
*	2623	45	4,309
*	2600	50	5,320
*	2608	55	6,435
*	2601	60	7,661
*	4042	62	8,182
*	2602	65	8,992

standart profiller / standard profiles

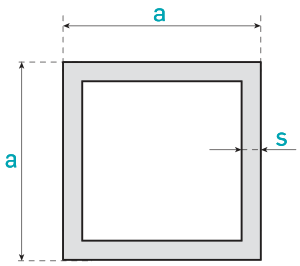


dikdörtgen kutu profiller
rectangular tube profiles

	Min.	Max.
a	25 mm	160 mm
b	5 mm	100 mm
s	1,1 mm	5 mm

VAR	PROFİL NO	a/ mm	b/ mm	s/ mm	kg/ m
-	2327	25	15	2	0,390
*	1688	30	5	1,2	0,211
*	2332	30	20	2	0,499
*	4219	40	20	1,5	0,463
*	2335	40	20	2	0,607
*	2540	40	26	2	0,669
*	2542	50	20	2	0,715
*	2341	50	30	2	0,824
*	4398	50	35	1,8	0,794
*	4088	50	40	2	0,932
*	2345	60	20	2	0,824
*	5073	60	40	1,1	0,583
*	5074	60	40	1,8	0,943
*	2346	60	40	2	1,041
*	2365	75	32	3	1,642
*	4208	75	50	3	1,935
*	2369	80	20	1,3	0,686
*	5075	80	40	1,1	0,702
*	2349	80	40	1,5	0,951

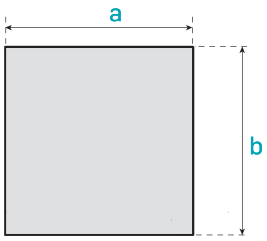
VAR	PROFİL NO	a/ mm	b/ mm	s/ mm	kg/ m
*	2350	80	40	1,8	1,132
*	4218	80	40	2	1,257
*	4154	90	60	2,5	1,965
*	2364	100	50	2	1,583
*	4958	100	50	4	3,079
*	2370	100	60	3	2,504
*	5078	100	100	1,5	1,602
*	5079	100	100	2	2,125
*	2363	120	40	4	3,295
*	5076	120	60	1,5	1,439
*	5077	120	60	2	1,908
*	2361	120	60	4	3,729
*	4868	150	32	3	2,862
*	2357	150	50	2	2,125
*	2358	150	60	3	3,317
*	5028	150	75	5	5,827
*	4774	160	40	2	2,125



kare kutu profiller
square tube profiles

	Min.	Max.
a	10 mm	100 mm
s	1 mm	5 mm

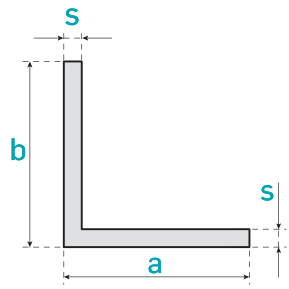
VAR	PROFİL NO	a/ mm	s/ mm	kg/ m
*	2538	10	1	0,098
*	2511	15	1	0,152
*	2266	20	1,5	0,301
*	2268	25	1,5	0,382
*	2621	30	1,5	0,463
*	2541	30	2	0,607
*	2271	30	3	0,878
*	4399	35	1,8	0,648
*	2275	40	1,1	0,463
*	2277	40	2	0,824
*	2279	40	3	1,203
*	5080	50	1,2	0,631
*	2284	50	3	1,528
*	2285	50	4	1,994
*	2286	50	5	2,439
*	2289	60	2	1,258
*	2291	60	4	2,428
*	2298	100	3	3,154



kare çubuk profiller
square bar profiles

	Min.	Max.
a	7 mm	70 mm
b	7 mm	70 mm

VAR	PROFİL NO	a/ mm	b/ mm	kg/ m
*	2212	10	10	0,271
*	2213	12	12	0,390
*	2568	20	20	1,084
*	2604	25	25	1,694
*	2603	30	30	2,439
*	2614	50	50	6,775
*	2586	60	60	9,756
*	2587	70	70	13,279

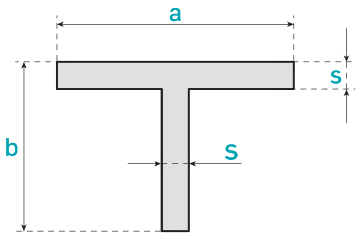


köşebent profiller
angle profiles

	Min.	Max.
a	10 mm	250 mm
b	8 mm	100 mm
s	1 mm	10 mm

VAR	PROFİL NO	a/ mm	b/ mm	s/ mm	kg/ m
*	2503	10	10	1	0,051
*	2516	15	10	1	0,065
*	2549	15	10	1,5	0,095
*	2500	15	15	1	0,079
-	2373	15	15	1,5	0,116
*	1890	15	15	3	0.220
*	2470	18	18	2	0,184
*	2518	20	10	1	0,079
*	2501	20	10	1,5	0,116
-	2374	20	20	1	0,105
*	2375	20	20	1,2	0,126
*	2376	20	20	1,4	0,146
*	4256	20	20	2	0,205
*	2466	20	50	2	0,368
*	4849	20	70	2	0,476
*	2521	25	15	1	0,106
*	2550	30	15	2	0,233
*	2622	25	25	2	0.260
*	1904	25	23	1,5	0,165
*	2513	25	25	1	0,133
-	2397	30	15	1,5	0,176
*	2377	25	25	1,5	0,197
*	2399	30	20	1,8	0,234
*	2546	30	20	2	0.260
*	2378	30	30	1,5	0,238
*	2593	30	30	2	0,314
*	2380	30	30	3	0,462
*	2400	35	8	1,5	0,168
-	2381	35	35	2	0,367
*	2504	40	10	2	0.260
*	2401	40	20	1,2	0,191
*	2515	40	20	1,5	0,239
*	2547	40	20	2	0,314
*	2566	40	20	2,5	0,39
*	4632	40	30	3	0,521
*	2384	40	40	1,5	0.320

VAR	PROFİL NO	a/ mm	b/ mm	s/ mm	kg/ m
*	2385	40	40	2	0,421
*	1274	40	40	2,5	0,521
*	1980	40	40	5	1,016
*	2468	48	43	13,6	3,322
-	2404	50	20	1	0,187
*	2392	50	25	1,6	0,309
*	2393	50	25	1,8	0,347
*	2548	50	30	3	0,626
-	2390	50	50	2	0,529
*	2545	50	50	3	0,789
*	4165	50	50	4	1,04
*	2391	50	70	4	1,257
*	1641	60	10	1,1	0,203
-	2406	60	20	1,5	0,318
*	1701	60	25	1,5	0,325
*	2505	60	25	2	0.450
-	2407	60	40	2	0,529
*	4300	60	50	4	1,149
*	2564	60	60	4	1,257
*	1618	69,5	8,3	1,5	0,307
*	2408	70	50	3	0,951
*	4068	75	50	5	1,626
*	2567	80	20	2,5	0,661
*	4301	80	50	4	1,366
*	2394	80	80	1,5	0,645
*	4464	90	90	10	4,607
*	4314	100	30	2	0,694
*	2453	100	50	3	1,195
*	2452	100	50	4	1,583
*	2456	120	50	4	1,799
*	2467	123	55	8	3,685
*	2460	150	50	4	2,125
*	5151	150	100	8	5,247
*	2462	180	50	4	2.450
*	2464	230	50	4	2,992
*	4318	250	50	5	3,997



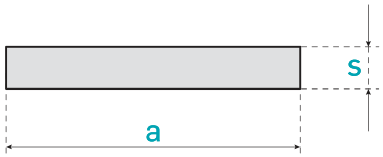
T profiller
'T' section profiles

	Min.	Max.
a	25 mm	140 mm
b	25 mm	100 mm
s	1,5 mm	10 mm

VAR	PROFİL NO	a/ mm	b/ mm	s/ mm	kg/ m
*	2237	25	25	1,5	0,198
-	2527	25	25	2	0.260
-	2240	30	30	2	0,313
*	2562	35	35	3	0,545
-	2249	50	50	2	0,507
*	2251	70	50	1,6	0,482

VAR	PROFİL NO	a/ mm	b/ mm	s/ mm	kg/ m
*	2250	70	50	1,8	0,545
*	2248	70	50	2	0,604
*	4125	80	60	2,2	0,848
*	5237	100	100	6	3,154
*	4465	140	90	10	5,962

standart profiller / standard profiles

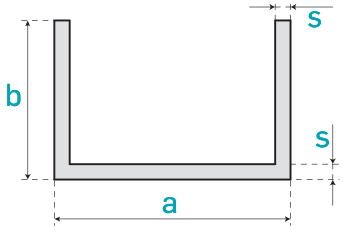


lama profiller
flat bar profiles

	Min.	Max.
a	10 mm	150 mm
s	1,5 mm	50 mm

VAR	PROFİL NO	a/ mm	s/ mm	kg/ m
*	2560	10	4	0,108
*	2544	15	2	0,081
*	2507	20	2	0,108
*	2559	20	4	0,217
*	2543	20	5	0,271
*	2631	20	10	0,542
*	2497	25	2	0,135
*	1900	26,7	1,5	0,108
*	2474	30	3	0,243
*	2558	30	4	0,325
*	2569	30	5	0,406
*	2610	30	20	1,626
*	2571	40	5	0,542
*	2572	40	10	1,084
*	2611	40	15	1,355
*	2575	40	20	2,168
*	2578	40	25	2,710
*	4447	48,5	12,3	1,848
*	2512	50	2	0,271
*	4965	50	3	0,406
*	2570	50	5	0,677
*	2612	50	10	1,355
*	2573	50	15	2,032
*	2596	50	20	2,710

VAR	PROFİL NO	a/ mm	s/ mm	kg/ m
*	2579	50	25	3,387
*	2580	50	30	4,065
*	2624	50	40	5,420
*	2582	60	4	0,648
*	2613	60	5	0,813
*	2499	60	12	1,951
*	2632	60	15	2,439
*	2576	60	20	3,252
*	2629	60	30	4,878
*	2582	60	40	6,504
*	2630	60	50	8,130
*	1942	60,6	1,1	0,1815
*	2574	70	15	2,845
*	2577	70	20	3,794
*	2581	70	30	5,691
*	2498	75	5	1,016
*	2486	80	10	2,168
*	2628	80	15	3,252
*	2583	80	40	8,672
*	2588	100	10	2.710
*	4254	100	12	3,252
*	2589	100	15	4,065
*	2626	100	20	5,420
*	2627	120	10	3,252
*	2590	120	15	4,878
*	2592	150	15	6,097



U profiller
'U' section profiles

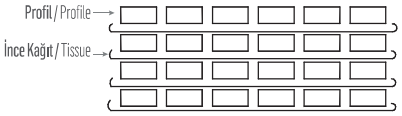
	Min.	Max.
a	6 mm	100 mm
b	6 mm	70 mm
s	1 mm	6 mm

VAR	PROFİL NO	a/ mm	b/ mm	s/ mm	kg/ m
*	2553	6	6	1	0,044
*	2523	8	8	1	0,060
*	2556	8,6	12	1,3	0,106
*	2494	10	8	1	0,065
*	2525	10	8	1,3	0,081
*	2526	10	15	1	0,103
*	2555	10	15	1,5	0,149
*	2563	20	8	1	0,092
*	2524	12	8,6	1,3	0,095
*	1687	10	10	1,2	0,089
*	2539	12	10	1,5	0,117
*	2551	15	10	1	0,089
*	2528	15	10	1,5	0,130
*	2510	15	15	1,5	0,171
*	4553	15	15	2	0,222
*	2529	16	13	1,5	0,157
*	2496	18	20	1,3	0,195

VAR	PROFİL NO	a/ mm	b/ mm	s/ mm	kg/ m
*	2495	19	15	1,5	0,187
*	2179	19	20	1	0,155
*	2530	20	10	1,5	0,149
*	2557	20	20	1,2	0,187
*	2508	20	20	1,5	0,230
*	4428	20,8	15	1,2	0,157
*	2531	22	10	1,5	0,158
*	2561	22	15	1,5	0,198
*	2174	22,4	13	1,2	0,149
*	2158	25	25	2	0,383
*	2552	30	20	2	0,358
-	2161	35	35	2	0,545
*	2163	40	20	2	0,410
*	2164	40	30	3	0,846
*	2165	40	40	3	0,899
*	5206	49	25	1,5	0,390
*	4071	100	70	6	4,032

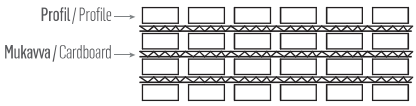
pac 01

İnce Kağıt Tabakalı
With Tissue Layer



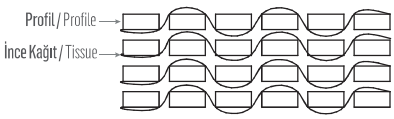
pac 02

Mukavva Şeritli
Cardboard Strip



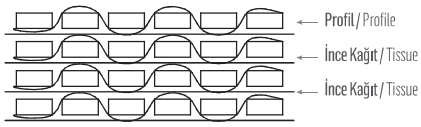
pac 03

İnce Kağıt Harmanlı
Tissue Interleaving



pac 04

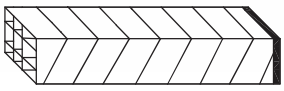
İnce Kağıt Tabakalı ve Harmanlı
Tissue Layer and Interleaving



pac 05

Naylon Sarımlı
Nylon Wrapping

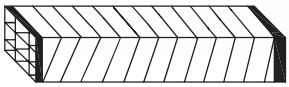
Ölçüler / Dimension	Min.	Max.
Uzunluk / Length (m)	2	9
Ağırlık / Weight (kg)	10	60
Görünen Yüzey / Display Unit (cm)	50	290



pac 06

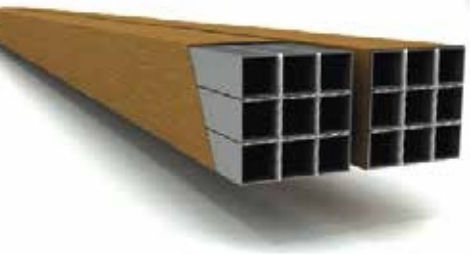
Streç Sarımlı
Stretch Wrapping

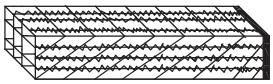
Ölçüler / Dimension	Min.	Max.
Uzunluk / Length (m)	2	9
Ağırlık / Weight (kg)	10	60
Görünen Yüzey / Display Unit (cm)	50	290



pac 07

Kağıt Sarımlı
Paper Wrapping

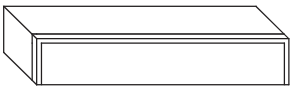




Ölçüler / Dimension	Min.	Max.
Uzunluk/ Length (m)	2	9
Ağırlık / Weight (kg)	10	60
Görünen Yüzey / Display Unit (cm)	50	290

pac 08

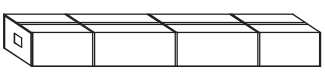
Karton Kutu
Cardboard Box



Ölçüler / Dimension	Min.	Max.
Uzunluk/ Length (m)	2	9
Ağırlık / Weight (kg)	10	60
Görünen Yüzey / Display Unit (cm)	150	290

pac 09

Şeritli Karton Kutu
Cardboard Box with Straps

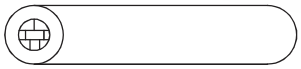


Ölçüler / Dimension	Min.	Max.
Uzunluk/ Length (m)	2	9
Ağırlık / Weight (kg)	30	80
Görünen Yüzey / Display Unit (cm)	40	100
Genişlik / Width (cm)	30	80
Yükseklik / Height (cm)	30	60

pac 10

Mukavva Silindir
Cardboard Tube

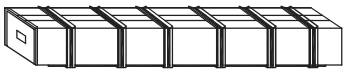
Ölçüler / Dimension	Min.	Max.
Uzunluk/ Length (m)	2	3
Ağırlık / Weight (kg)	10	60
Görünen Yüzey / Display Unit (cm)	60	120



pac 11

Tahta Çerçeveli Karton Kutu
Cardboard Box with With Wooden Frame

Ölçüler / Dimension	Min.	Max.
Uzunluk/ Length (m)	2	9
Ağırlık / Weight (kg)	150	600
Görünen Yüzey / Display Unit (cm)	40	100
Genişlik / Width (cm)	30	80
Yükseklik / Height (cm)	30	60



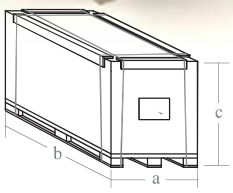
pac 12

Tahta Çerçeveli Palet
Wooden Frame Pallet

Ölçüler / Dimension	Min.	Max.
Uzunluk/ Length (m)	2	9
Ağırlık / Weight (kg)	150	600
Görünen Yüzey / Display Unit (cm)	40	100
Genişlik / Width (cm)	30	80
Yükseklik / Height (cm)	30	60

pac 13

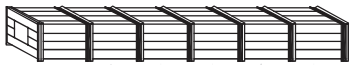
Euro Palet
Wooden Box with
Euro Pallet



Ölçüler / Dimension	Min.	Max.
a (cm)	80	100
b (cm)	100	120
c (cm)	100	150
Ağırlık / Weight (kg)	150	600

pac 14

Tahta Sandık
Wooden Box



Ölçüler / Dimension	Min.	Max.
Uzunluk/ Length (m)	2	7
Ağırlık / Weight (kg)	150	600
Görünen Yüzey / Display Unit (cm)	40	100
Genişlik / Width (cm)	30	80
Yükseklik / Height (cm)	30	60